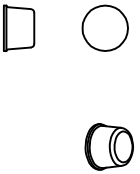


NOTE:  
THIS DIMENSION INCLUDES THE SCREED AND THE  
ADHESIVE, IT DOES NOT INCLUDE THE TAPE LINER.



SHOWN FULL SIZE

USED ON

DC								
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DO NOT SCALE

TOLERANCE AND SURFACE ROUGHNESS UNLESS NOTED	PLACES IN DIMENSION	MAXIMUM SURFACE ROUGHNESS	Engineering Division/3M St. Paul, Minnesota 55144-1000
OPERATION	±.1 .0 .001	±.02 ±.005	✓
MACHINING	±.1	±.02	✓
OUT-OF-SQUARE (S&W BURN, STRAIN)	±	±	✓
WELDING	±.1	±.06	DR. A. OKERMAN
ANGULAR DIM.	±	CH.	
SCALE	4X1	APP.	



TITLE	SJ61A3 Bumper SPECIFICATION	REV.	XXX	CH.	XXX
ISSUE	02/01/2000	ISSUE DATE AND CHANGE RECORD			
ISSUE	08/16/00	Changed Product No. and Pad Layout	ARO		
ISSUE	02/01/2000	ORIGINAL ISSUE	XXX		

FAIRMONT 080 MN

SHEET 1 OF 1

PART NO. SJ61A3

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